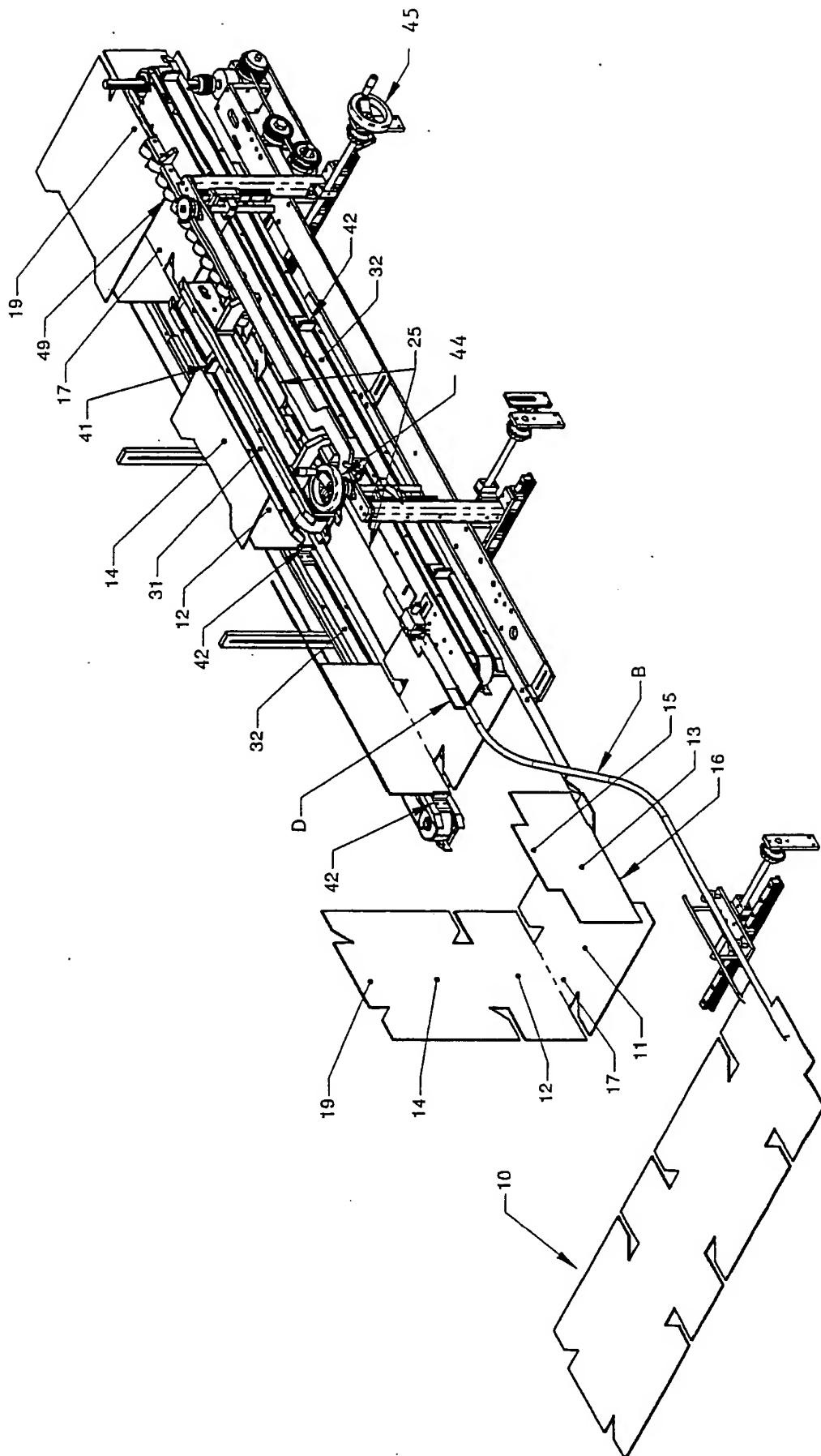
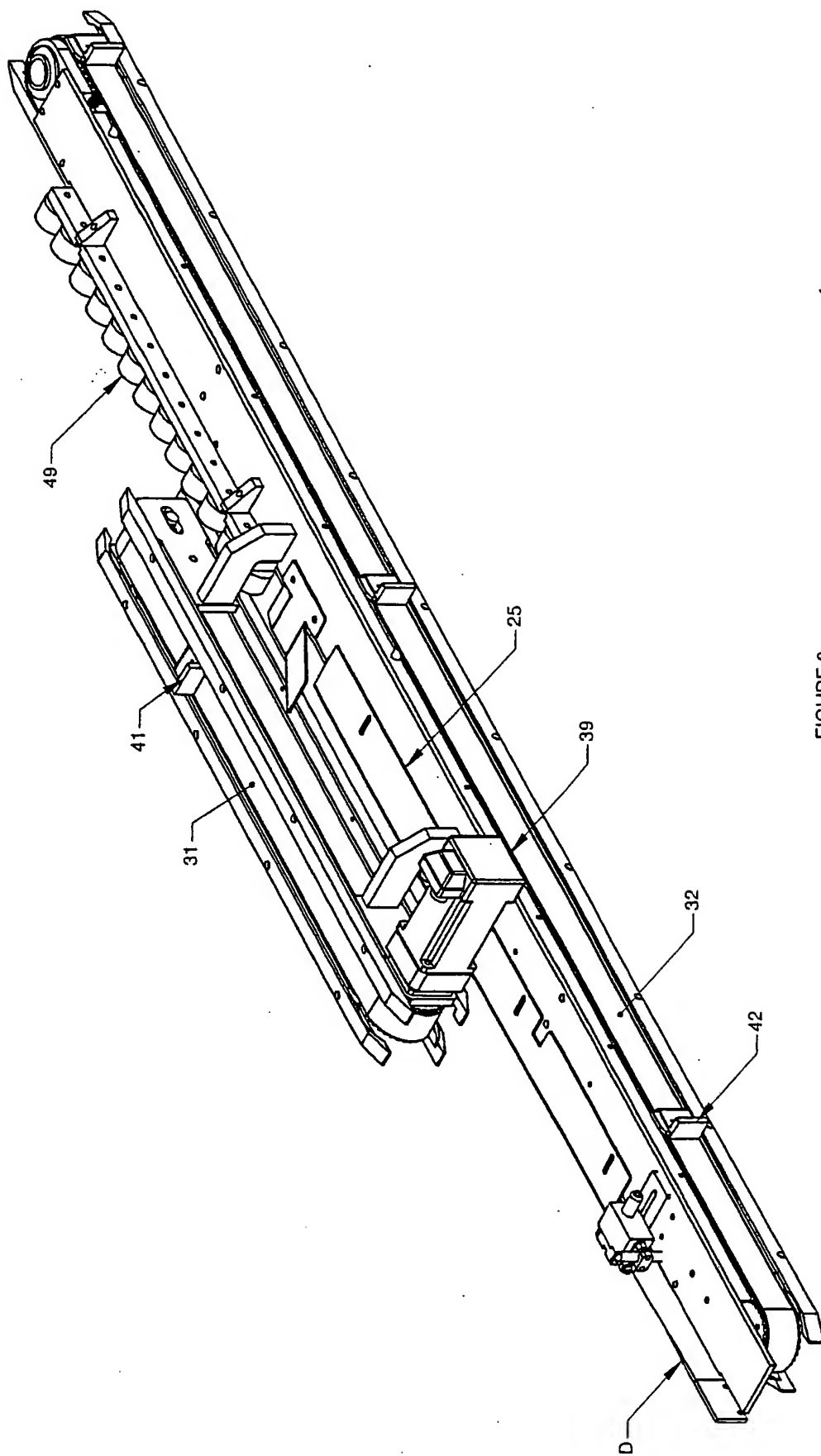


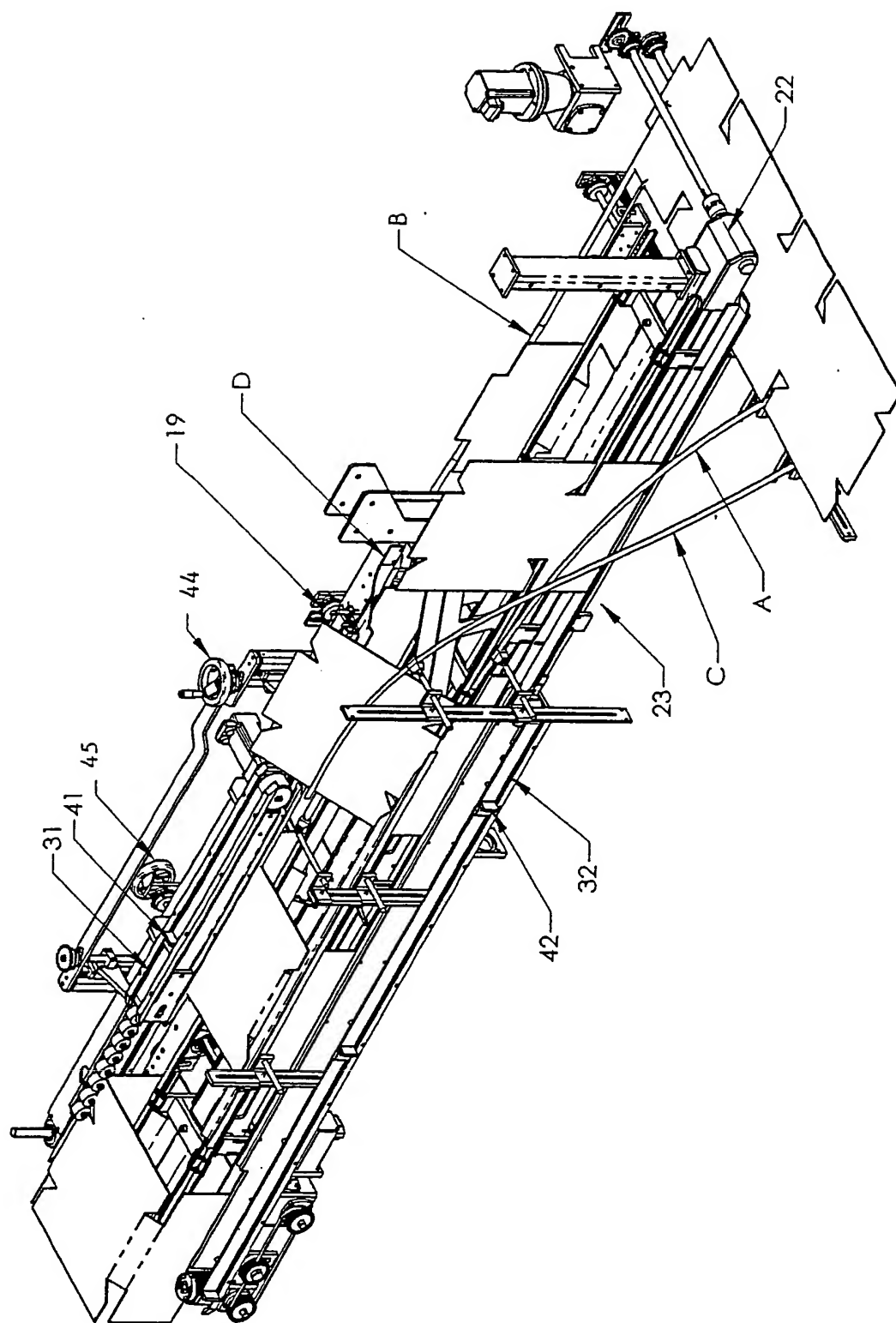
- FIGURE 1 -



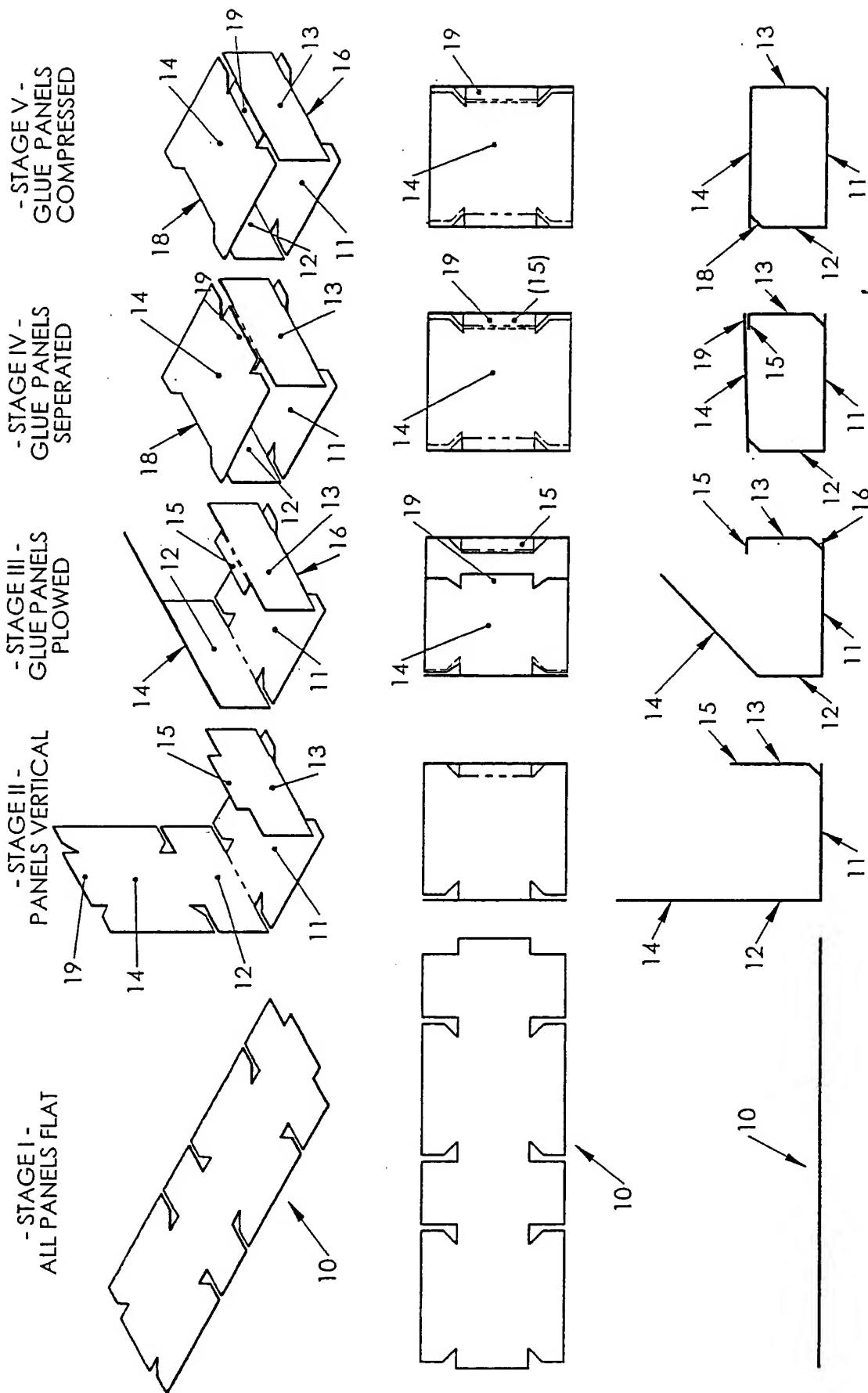
- FIGURE 2 -



- FIGURE 3 -

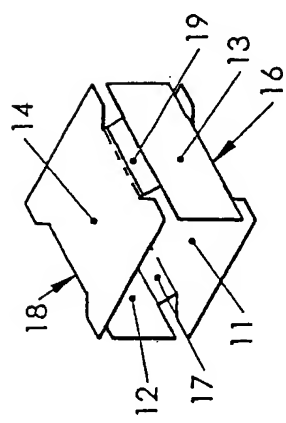


- FIGURE 4 -

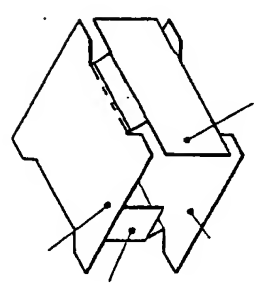


- FIGURE 5 -

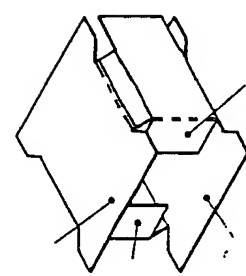
- STAGE VI -
FORMED BLANK WITH
ALL ANGLES AT 45°



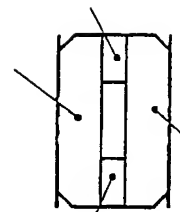
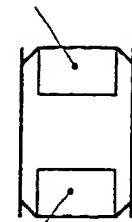
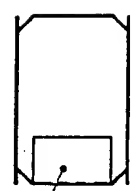
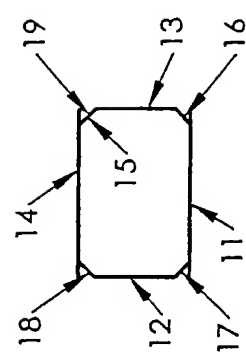
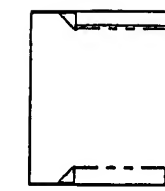
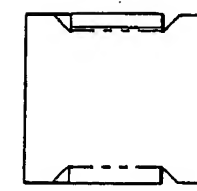
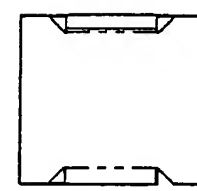
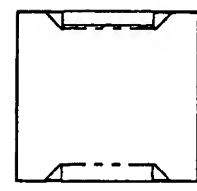
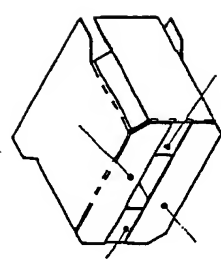
- STAGE VII -
LEADING MINOR
FLAP TUCKED



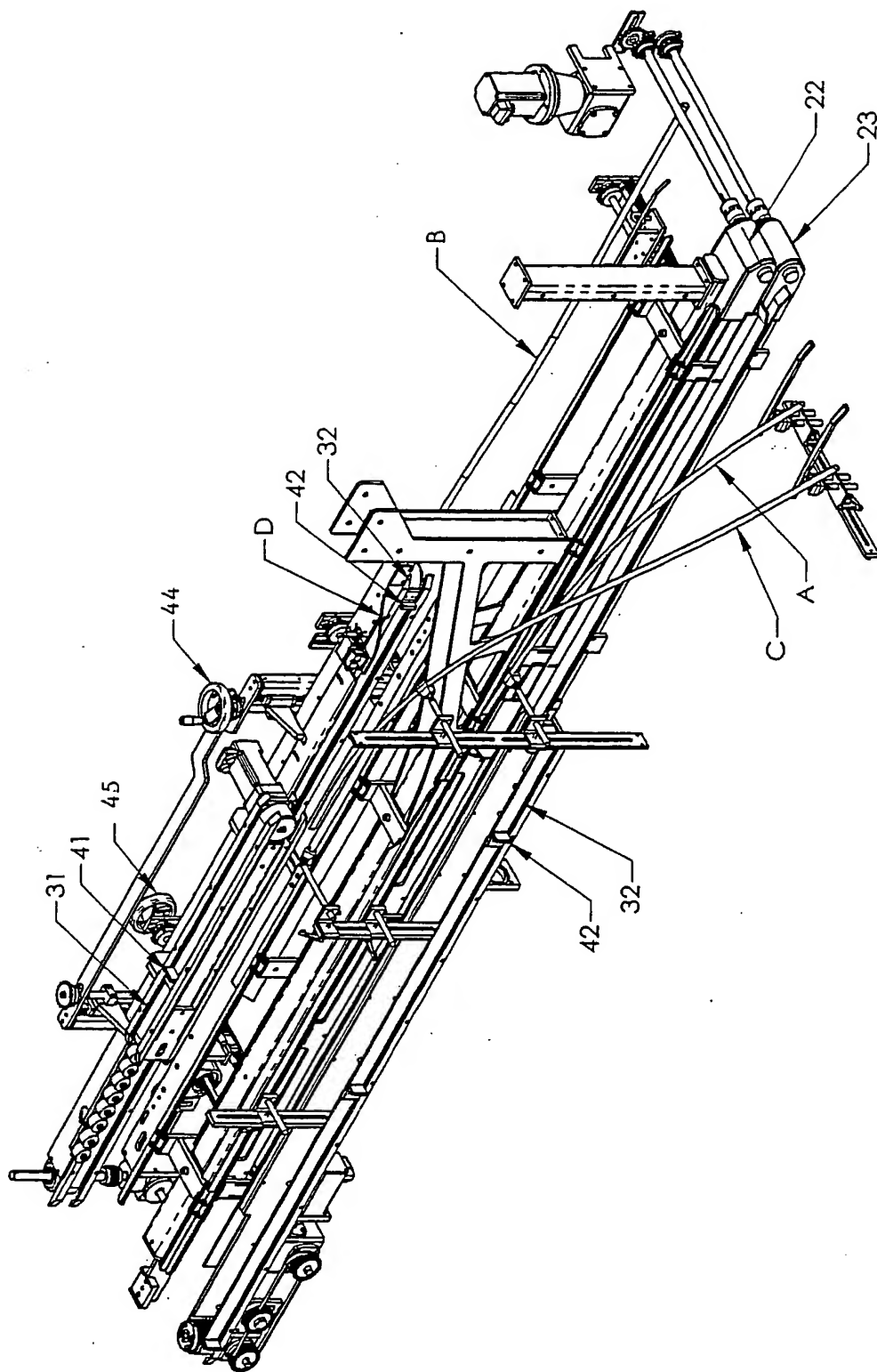
- STAGE VIII -
BOTH MINOR
FLAPS TUCKED



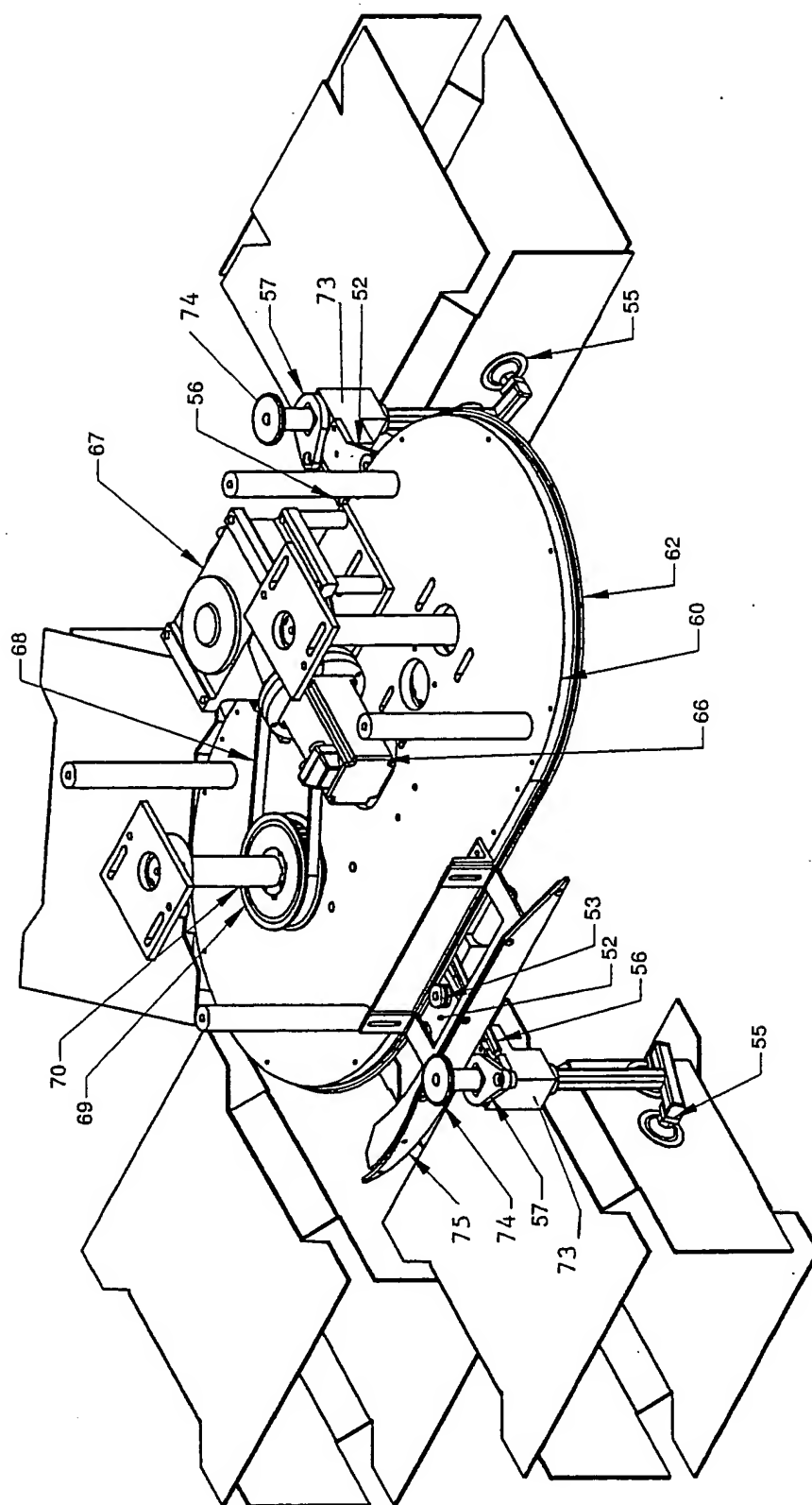
- STAGE IX -
FINISHED BOX



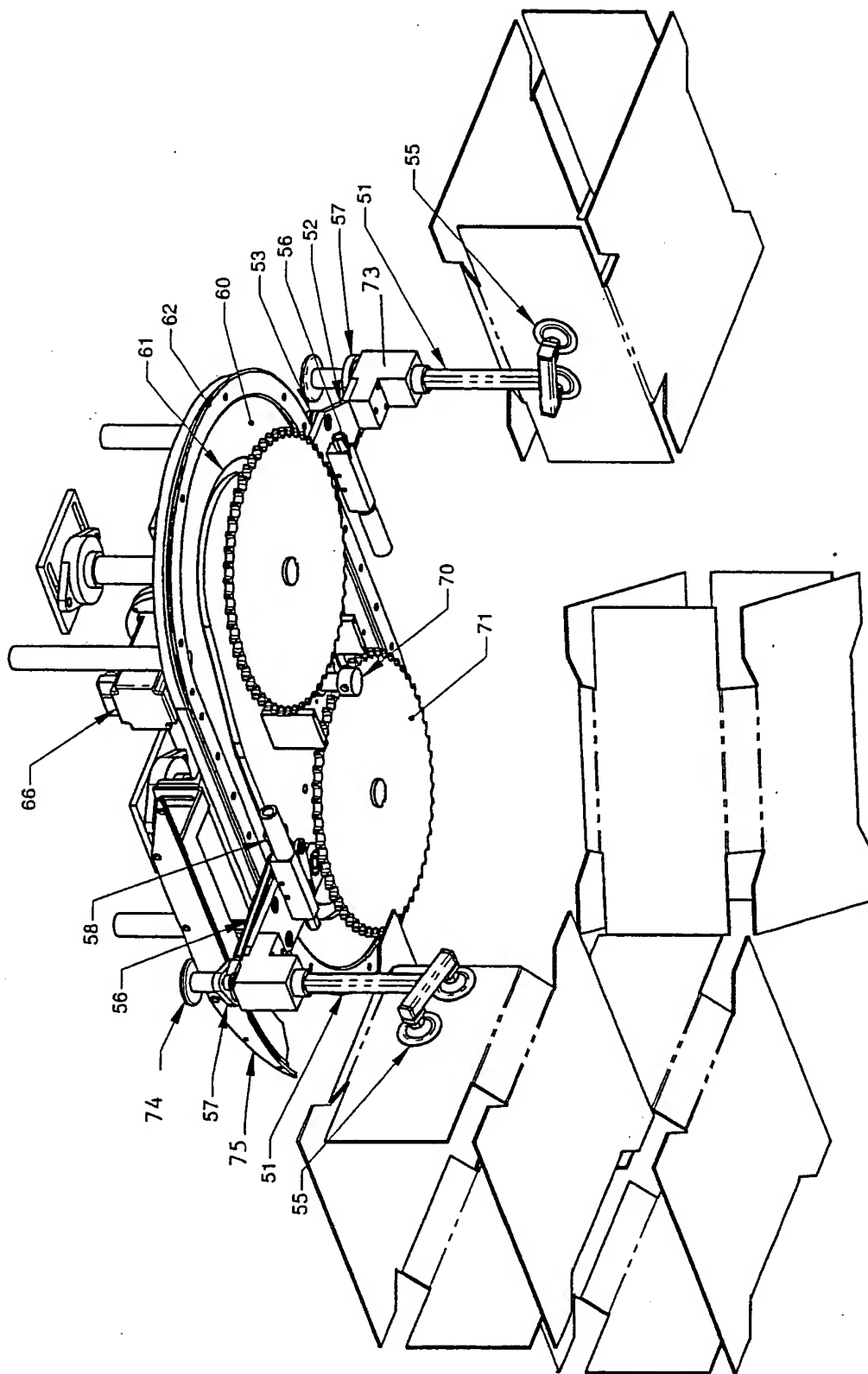
- FIGURE 6 -



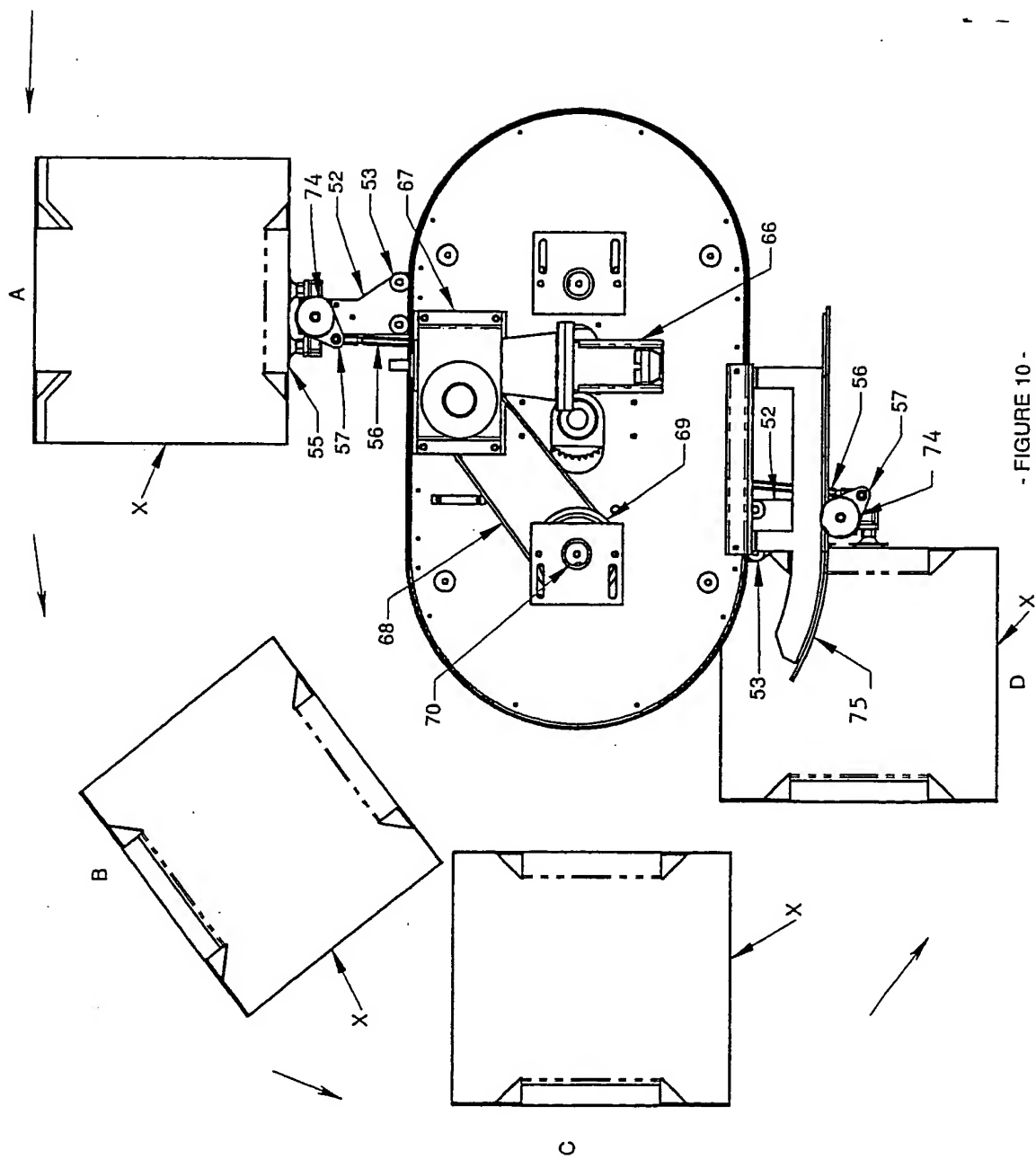
- FIGURE 7 -



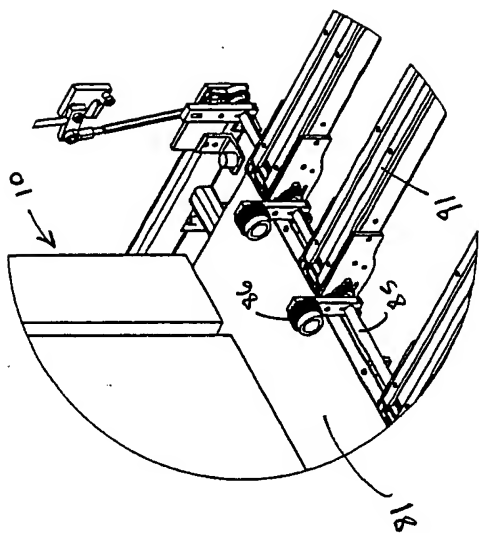
- FIGURE 8 -



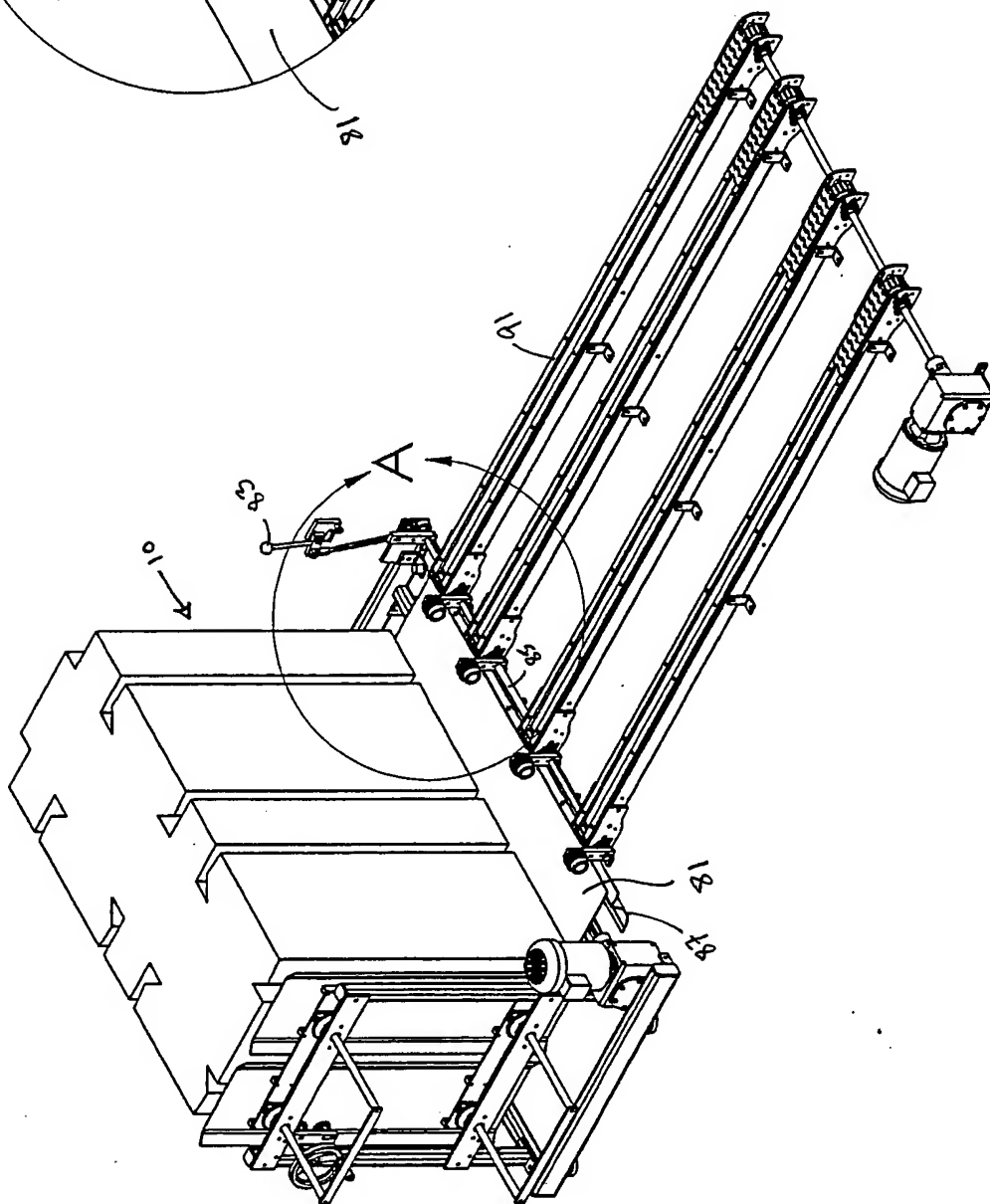
- FIGURE 9 -



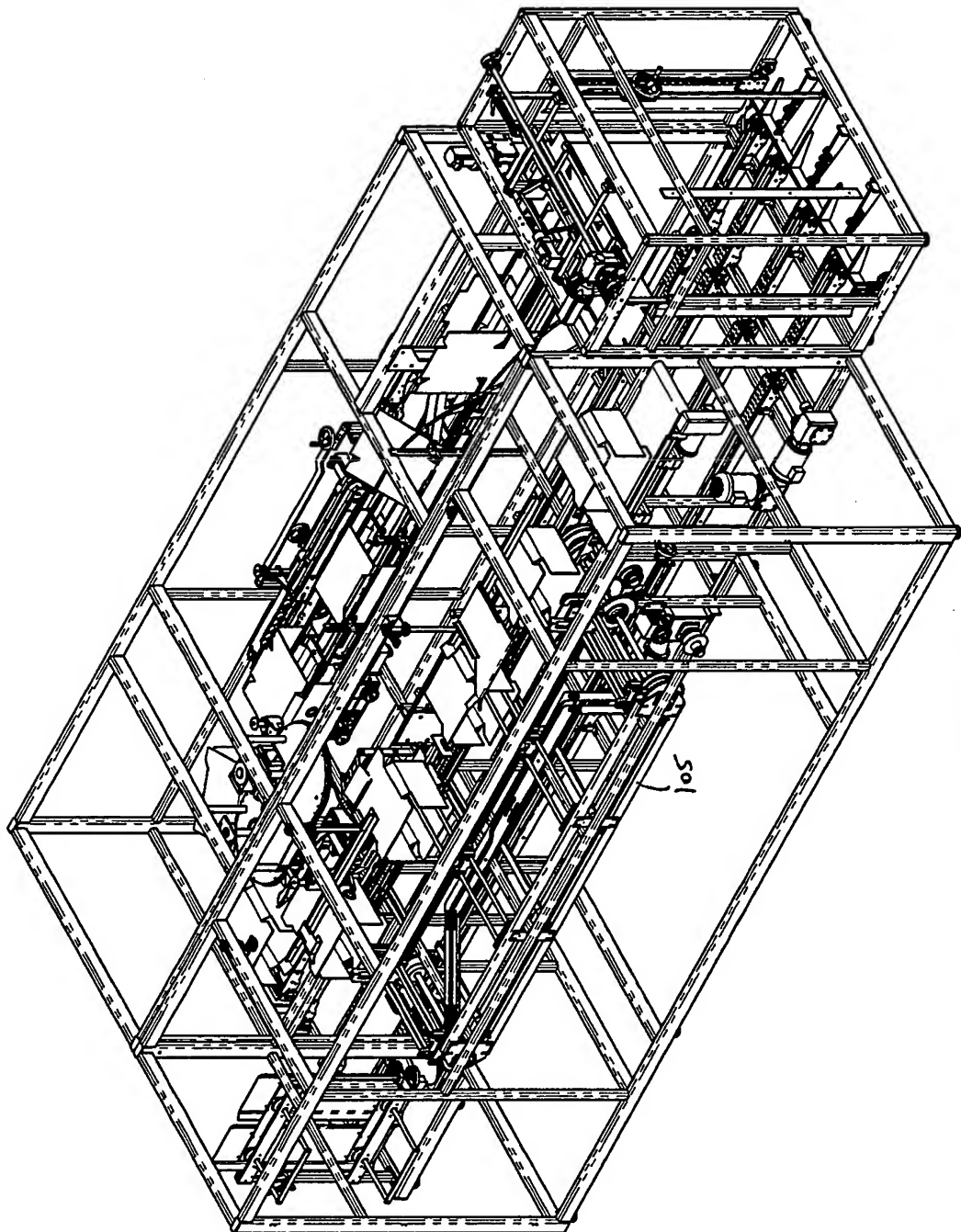
- FIGURE 10 -



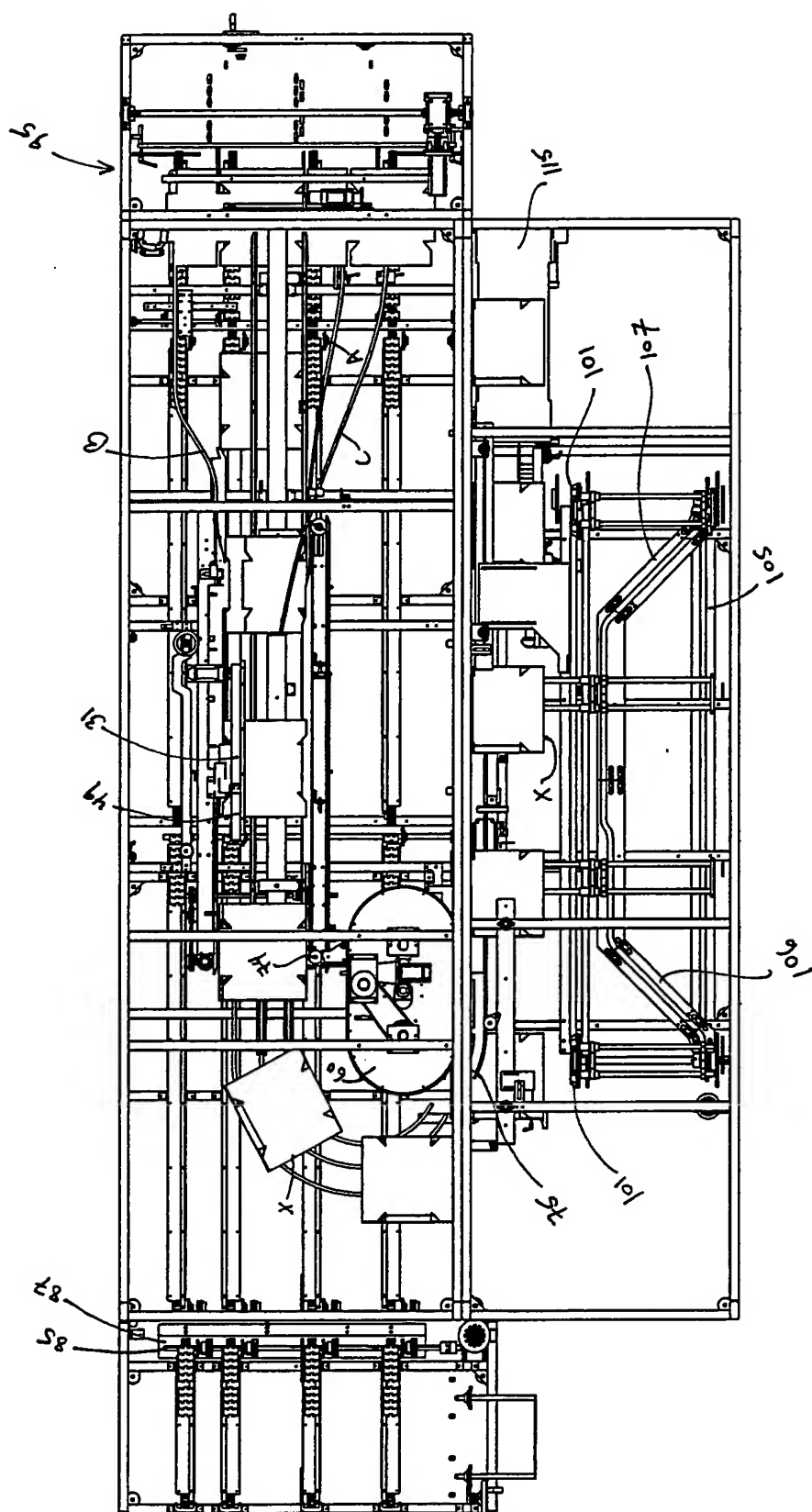
DETAIL A



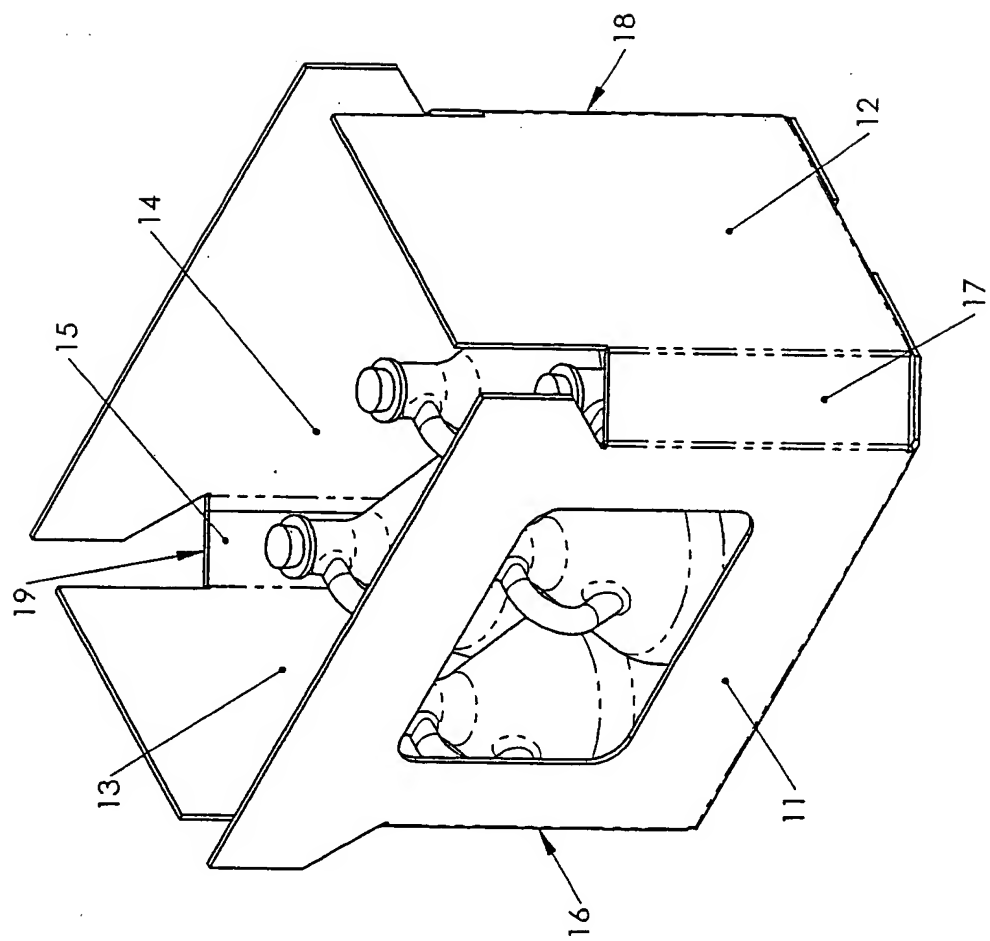
- FIGURE 11 -



- FIGURE 12 -



- FIGURE 13 -



- FIGURE 14 -